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004227

K10003

Job Sheet 179626



Part No: K10003

Job Qty: 8 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP:I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF IPP : J 06-07-25 As per DSI 9344
JLM IPP : K 06.11.17 Per K10003 Rev C KJ IPP : L 07.01.12 Document Record for copying bluefile rmv KJ IPP
Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified: IPP N 09.01.27 DSI 9418 rev B EC verified:DD IPP
Rev:O 11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	8 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Stores/Pkg-1			AUG 09 2018
110	Packaging	8 pcs	7/18/18	7/18/18	0.00	0.00	Packaging1-5			AUG 09 2018
120	QC	8 pcs	7/18/18	7/18/18	0.00	0.00	QC4			AUG 28 2018
130	Packaging	8 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-2			AUG 28 2018
135	DC	8 pcs	7/18/18	7/18/18	0.00	0.00	DC			AUG 28 2018
140	QC21-FG	8 Ea	7/18/18	7/18/18	0.00	0.00	QC21			AUG 29 2018

Part Op 135 - Create White labels only per PPP K10003
Descriptions:

1975 00 211A

1975 00 201B

1975 00 201C

1975 00 201D

2AC

78

1975 00 201E

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt 3 092511x10	64 Ea (8 ea)	90-Start up Operation	5053944x54
AN4-6A	Bolt	128 Ea (16 ea)	90-Start up Operation	5058982
AN4C46A	Bolt 5093600x2	32 Ea (4 ea)	90-Start up Operation	5006303x5 5083531x
AN6-12A	Bolt	64 Ea (8 ea)	90-Start up Operation	5041102
D2570	Bushing	192 Ea (24 ea)	90-Start up Operation	5090814x108 5105846x84
D2571	Saddle, Fwd, Out	8 Ea (1 ea)	90-Start up Operation	5012785
D2572	Saddle, Fwd, In	8 Ea (1 ea)	90-Start up Operation	5092608
D2573	Saddle, Aft, Out	8 Ea (1 ea)	90-Start up Operation	5095199
D2574	Saddle, Aft, In	8 Ea (1 ea)	90-Start up Operation	5095203
D2747	Set Screw	32 Ea (4 ea)	90-Start up Operation	5050339
D2876	Saddle Spacer	16 Ea (2 ea)	90-Start up Operation	5057897x5 5088911x11
D2877	Saddle Spacer	16 Ea (2 ea)	90-Start up Operation	5057899
D3405-041	Ground Handling Lug	8 Ea (1 ea)	90-Start up Operation	5054671x8
D3405-043	Ground Handling Lug	8 Ea (1 ea)	90-Start up Operation	5062731x8
D3407-041	Tow Ring	8 Ea (1 ea)	90-Start up Operation	5100215x8
D3417-5	Washer	16 Ea (2 ea)	90-Start up Operation	5077284x3 5089808x13
D3456-1	Washer	8 Ea (1 ea)	90-Start up Operation	5079338
D3533-1	Set Screw	16 Ea (2 ea)	90-Start up Operation	5050331
MS21042L4	Nut	192 Ea (24 ea)	90-Start up Operation	5089305
MS21043-4	Nut	40 Ea (5 ea)	90-Start up Operation	5089277
NAS1149D0463J	Washer	256 Ea (32 ea)	90-Start up Operation	5089299
NAS1149D0663J	Washer	64 Ea (8 ea)	90-Start up Operation	5043782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-51A	64	259	0
	AN4-6A	128	1,474	0
	AN4C46A	32	282	0
	AN6-12A	64	401	0
	D2570	192	124	0
	D2571	8	22	0
	D2572	8	18	0
	D2573	8	22	0
	D2574	8	16	0
	D2747	32	216	0
	D2876	16	71	0
	D2877	16	74	0
	D3405-041	8	30	0
	D3405-043	8	28	0
	D3407-041	8	15	0
	D3417-5	16	51	0
	D3456-1	8	281	0
	D3533-1	16	152	0
	MS21042L4	192	6,122	0
	MS21043-4	40	1,474	0
	NAS1149D0463J	256	10,311	0
	NAS1149D0663J	64	1,436	0

Part Specifications

ould not be found.

Plex 8/9/18 10:22 AM dart.quirion.sonia

DART
AEROSPACE

Container No: S100706



Part: K10003

Job No: 179626

Serial No/Batch: S100706

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/09/18

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5.0 PARTS LIST

5.1 Skidtube Installations with Standard Wearshoes

Item	634 -011	634 -015	634 -041	634 -045	634 -047	641 -011	Part Number	Description
	X						D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X					D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X				D205-634-041	SKIDTUBE
		1		X			D205-634-045	SKIDTUBE
					X		D205-634-047	WEARSHOE KIT
	1	1				X	D205-641-011	GROUND HANDLING KIT
1			1				D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1			D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16			D2594-1	* PLUG
2B			16	16			D2594-3	* O-RING
3			1	1			D2855	* AFT CAP
4			2	2			AN3-5A	* BOLT
5			2	2			NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
7A			1	1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
8A			1	1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
9A			1	1	1		D3564-13	* WEARSHOE
10			50	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50			ALS4-1032-130	* INSERT
13			2	2			ALS4-1032-225	* INSERT
20	1	1					D2571	SADDLE, FWD OUTSIDE
21	1	1					D2572	SADDLE, FWD INSIDE
22	1	1					D2573	SADDLE, AFT OUTSIDE
23	1	1					D2574	SADDLE, AFT INSIDE
24	8	8					AN4-51A	BOLT
25	16	16					D2570	BUSHINGS
26	8	8					MS21042L4	NUT (OR MS21042-4)
27	8	8					AN6-12A	BOLT
28	8	8					NAS1149D0668J	WASHER (AN960JD616)
29	16	16					AN4-6A	BOLT
30	32	32					NAS1149D0463J	WASHER (AN960JD416)
31	16	16					MS21042L4	NUT (OR MS21042-4)
32	4	4					D2747	SET SCREW
33	2	2					D3533-1	SET SCREW
40	1	1					D3407-041	TOW RING (REPLACES D2968-041)
41	1	1					D3456-1	WASHER
43	1	1					MS21043-4	NUT
44	2	2					D3417-5	WASHER
50						1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						4	AN4C46A	BOLT
53						8	D2570	BUSHING
54						4	MS21043-4	NUT (OR MS21042-4)
60	2	2					D2876	SADDLE SPACER
61	2	2					D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

